



**Home Sewing Machine**

# **PARTS REFERENCE LIST**

**MODEL: XL2600i/XL3500i/XL3600/XL3750**

**BM3600/BM2700**

**COMFORT 25A/COMFORT 35A**

**L30/L40/XL3750FS/LS590**

**MECHANISMS & ELECTRONICS**

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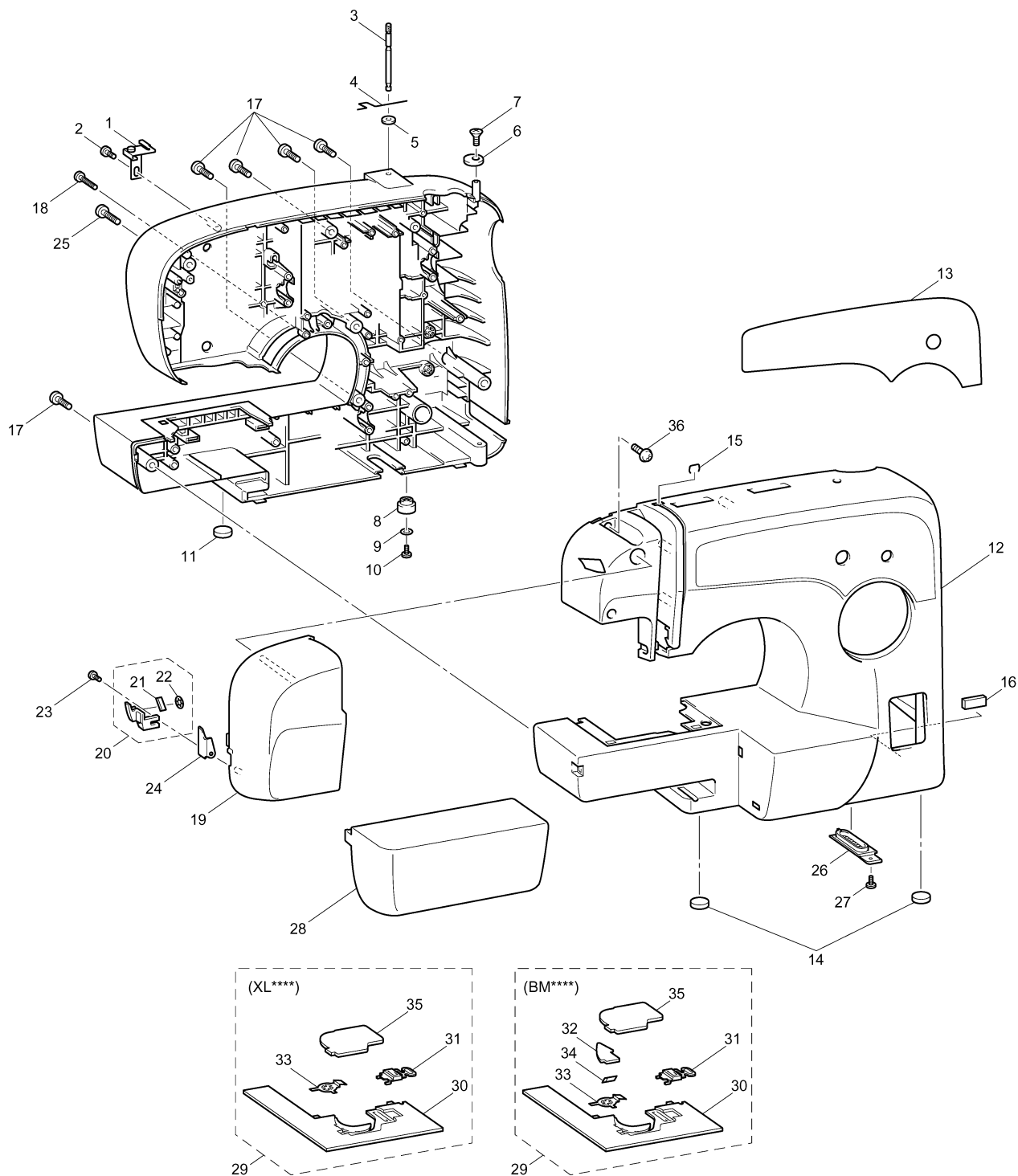
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**Note on parts:**

We keep performance parts for this sewing machine for at least 8 years after this model is discontinued. Performance parts are the necessary parts to maintain the function of the sewing machine.

## (1) PRINCIPAL PARTS

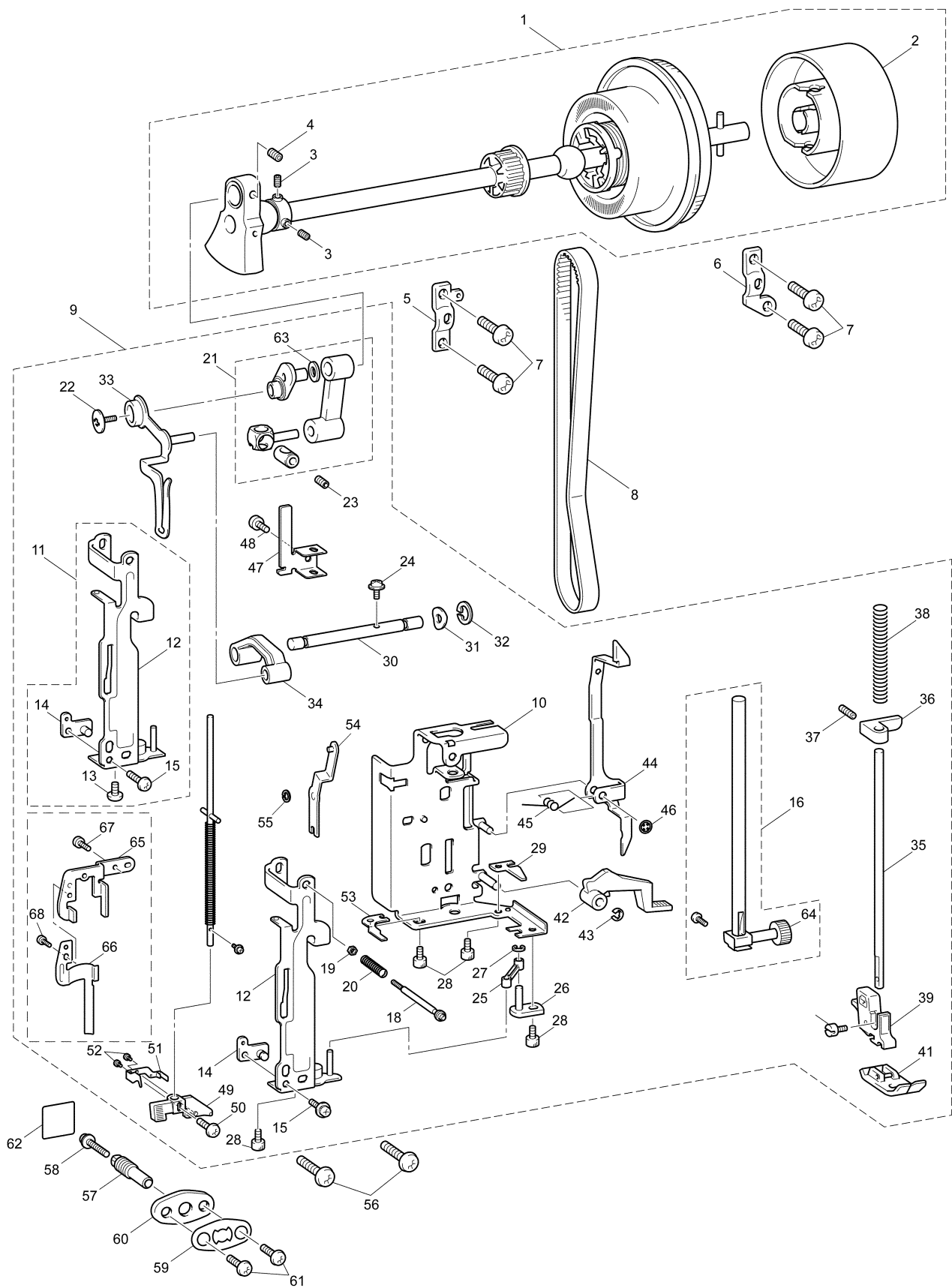
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC4846021	THREAD GUIDE ASSY		23	XZ5031001	TAPTITE PAN B (S/P W) 3 x 12	060058
2	085411416	TAPTITE BIND B M4X14		24	XC6057020	GUARD PLATE	
3	188058121	SPOOL PIN		25	XA3337022	TAPTITE,CUP P M4 x 20	
4	XA0628121	SPOOL PIN SPRING	1000012088	26	XC4857021	BASE COVER	
5	XA8851021	SPOOL PIN STAND		27	084310815	TAPTITE, FLAT B M3 x 8	
6	XC4481121	BOBBIN PRESSER		28	XC4858021	ACCESSORY TABLE	
7	XZ5031001	TAPTITE PAN P (S/P W) 3 x 12	060058	29	XC8981121	NEEDLE PLATE B ASSY (XL****, LS590)	
8	138337022	RUBBER CUSHION A			XC9849221	NEEDLE PLATE B ASSY (BM****, COMFORT 25A, 35A, L30, L40, XL3750:CHILE)	
9	026350235	WASHER, PLAIN M 3.5		30	XC4860121	NEEDLE PLATE B (XL****, LS590)	
10	083361216	TAPTITE, PAN B M3.5 x 12			XC3521221	NEEDLE PLATE B (BM****, COMFORT 25A, 35A, L30, L40, XL3750:CHILE)	
11	XC4077021	BASE PLATE RUBBER		31	XC7371021	SLIDE BUTTON	
12	XD1673030	FRONT COVER ASSY (XL2600i)	1000000181	32	XC2367021	CUTTER COVER (BM****, COMFORT 25A, 35A, L30, L40, XL3750:CHILE)	
	XD1673021	FRONT COVER ASSY (XL3500i)					
	XD1673022	FRONT COVER ASSY (XL3600)		33	XC2368021	SPRING PLATE	
	XD1673023	FRONT COVER ASSY (BM3600)		34	X80321021	NT LOWER THREAD CUTTER (BM****, COMFORT 25A, 35A, L30, L40, XL3750:CHILE)	
	XD1673025	FRONT COVER ASSY (BM2700)		35	XD1648021	NEEDLE PLATE COVER SUPPLY ASSY	
	XD1673029	FRONT COVER ASSY (COMFORT 25A)	ADD	36	085411416	TAPTITE BIND B M4X14	
	XD1673028	FRONT COVER ASSY (COMFORT 35A)	ADD				
	XD1673027	FRONT COVER ASSY (L30)	ADD				
	XD1673026	FRONT COVER ASSY (L40)	ADD				
	XD1673031	FRONT COVER ASSY (XL3750, 3750FS)	1000001599				
	XD1673032	FRONT COVER ASSY (LS590)	1000008128				
13	XD1675030	STITCH PATTERN SHEET (XL2600i)	1000000181				
	XD1675021	STITCH PATTERN SHEET (XL3500i)					
	XD1675022	STITCH PATTERN SHEET (XL3600)					
	XD1675023	STITCH PATTERN SHEET (BM3600)					
	XD1675025	STITCH PATTERN SHEET (BM2700)					
	XD1675029	STITCH PATTERN SHEET (COMFORT 25A)	ADD				
	XD1675028	STITCH PATTERN SHEET (COMFORT 35A)	ADD				
	XD1675027	STITCH PATTERN SHEET (L30)	ADD				
	XD1675026	STITCH PATTERN SHEET (L40)	ADD				
	XD1675031	STITCH PATTERN SHEET (XL3750, 3750FS)	1000001599				
	XD1675032	STITCH PATTERN SHEET (LS590)	1000008128				
14	XC4077021	BASE PLATE RUBBER					
15	X53625121	UPPER COVER THREAD GUIDE					
16	XA7769021	CUSHION					
17	XZ5049001	GIZA TITE (S/P W) 5X18	1000003021				
18	XC6304021	GIZA TITE (S/P W) 3 x 25					
19	XC4854121	FACE PLATE					
20	XC4855021	CUTTER COVER ASSY					
21	X80321021	NT LOWER THREAD CUTTER					
22	138384021	RETAINING RING,CS5					





## (2) UPPER SHAFT / NEEDLE BAR, PRESSER MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
UPPER SHAFT MECHANISM				39	XC3015031	PRESSER FEED HOLDER ASSY	
1	XD1677021	UPPER SHAFT ASSY		40	132730122	TIGHTENING SCREW 3.57	
2	XC3529021	PULLEY		41	XC4901021	ZIGZAG PRESSER FOOT	
3	014400432	SET SCREW, SOCKET (CP) M4 x 4		42	XC4902021	PRESSER FOOT LIFTER	
4	012500532	SET SCREW, SOCKET (FT) M5 x 5		43	048040346	RETAINING RING, E4	1000001452
5	XC3534121	UPPER SHAFT BEARING PRESSER		44	XC4903020	THREAD RELEASE LEVER	
6	XD1678021	UPPER SHAFT BEARING PRESSER		45	XC4904121	SPRING	
7	XC3496021	GIZA TITE 5 x 16		46	146200021	RETAINING RING, CS4	
8	XC4869021	T BELT 420-5GT-6		47	XC6564020	THREAD POSITIONING PLATE (EXCEPT:XL3600)	
NEEDLE BAR, PRESSER MECHANISM				48	060260406	SCREW, BIND M2.6 x 4 (EXCEPT:XL3600)	
9	XD1852121	NEEDLE-PRESSER MODULE (EXCEPT:XL3600)	060088	49	XC6566121	NEEDLE THREADING LEVER (EXCEPT:XL3600)	
	XD1862121	NEEDLE-PRESSER MODULE (XL3600)	060088	50	0A5260606	SCREW,PAN(S/P WASHER)M2.6 x 6 (EXCEPT:XL3600)	
10	XC4875221	BASE HOLDER ASSY		51	XA0445251	THREADER HOOK ASSEMBLY (EXCEPT:XL3600)	
11	XC6559021	NEEDLE HOLDER ASSY (EXCEPT:XL3600)		52	037200516	TAPPING SCREW, PAN V M2 x 5 (EXCEPT:XL3600)	
12	XC4880121	NEEDLE HOLDER SUB ASSY		53	XC7525121	NEEDLE HOLDER STOPPER	
13	018300636	BOLT, SOCKET M3 x 6		54	XD1691021	BH CONNECTING ROD A ASSY	
14	XC4888021	ZIGZAG ADJUST PLATE ASSY		55	048030346	RETAINING RING E3	1000001452
15	XC7564021	SCREW, PAN (S/P WASHER) M3 x 6	1000008646	56	XC4961021	GIZA TITE 5 x 20	
16	XD1219131	NEEDLE BAR ASSY N	060088	57	XC4905121	ADJUSTING SCREW	
17	<del>X58913021</del>	<del>BIND 2x3</del>	<del>DEL</del>	58	060302506	SCREW BIND M3X25	
18	XC4884021	NEEDLE HOLDER SHAFT		59	XC6056120	PLATE SPRING	
19	X56851021	LOCK NUT		60	XC4906020	ADJUSTING PLATE	
20	XC4885021	SPRING		61	085411416	TAPTITE, BIND B M4 x 14	
21	XC6562131	NEEDLE BAR CRANK ROD ASSY	060084	62	XC4907021	LABEL	
22	132051022	SCREW, FLAT SM3.57-40 x 7 L		63	X53330020	WASHER	1000000655
23	012400432	SET SCREW, SOCKET (FT) M4 x 4		64	XC8563031	NEEDLE CLAMP SCREW	1000002936
24	XC3338021	SCREW 3X8		65	XD1791121	LAMP HOLDER 120V  (XL2600i: U.S.A., BRA, XL3500i/3750, LS590, BM2700/3600: U.S.A.)	1000007202
25	XC4963020	NEEDLE BAR SUPPORTER ARM		66	XD1971021	GUARD PLATE  (XL2600i: U.S.A., BRA, XL3500i/3750, LS590, BM2700/3600: U.S.A.)	1000007202
27	048020346	RETAINING RING, E2	1000001452	67	060400616	SCREW, BIND M4 x 6  (XL2600i: U.S.A., BRA, XL3500i/3750, LS590, BM2700/3600: U.S.A.)	1000007202
28	018300636	BOLT, SOCKET M3 x 6		68	060300416	SCREW BIND M3X4  (XL2600i: U.S.A., BRA, XL3500i/3750, LS590, BM2700/3600: U.S.A.)	1000007202
29	XC4894021	STOPPER					
30	XC4895021	SHAFT					
31	XZ5030001	WASHER,SPRING	060059				
32	048050346	RETAINING RING, E5	1000001452				
33	XC8564031	THREAD TAKE-UP LEVER					
34	XC4897020	THREAD TAKE-UP LEVER LINK					
35	XC6565121	PRESSER BAR (EXCEPT:XL3600)					
	XC4898021	PRESSER BAR (XL3600)					
36	XC4899121	PRESSER BAR CLAMP					
37	XC7207021	SCREW STUD M5					
38	XC4900021	SPRING					



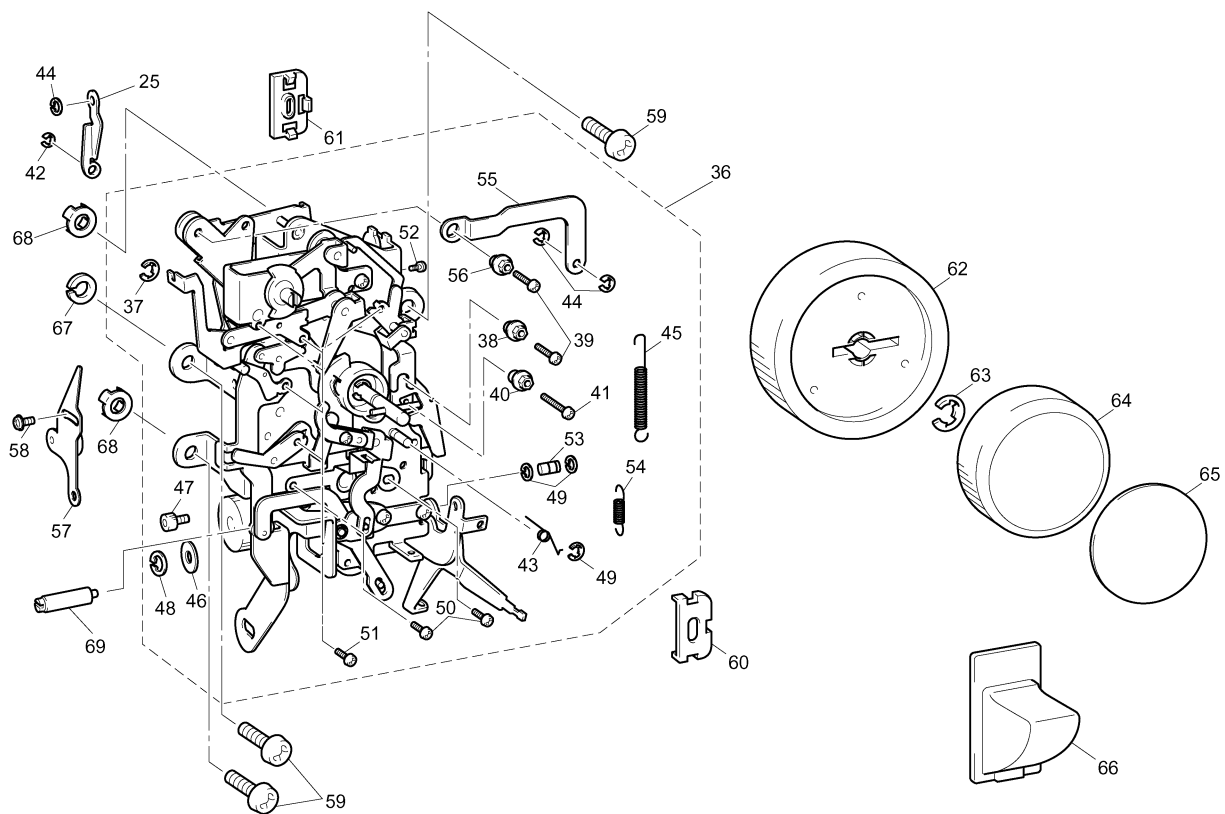
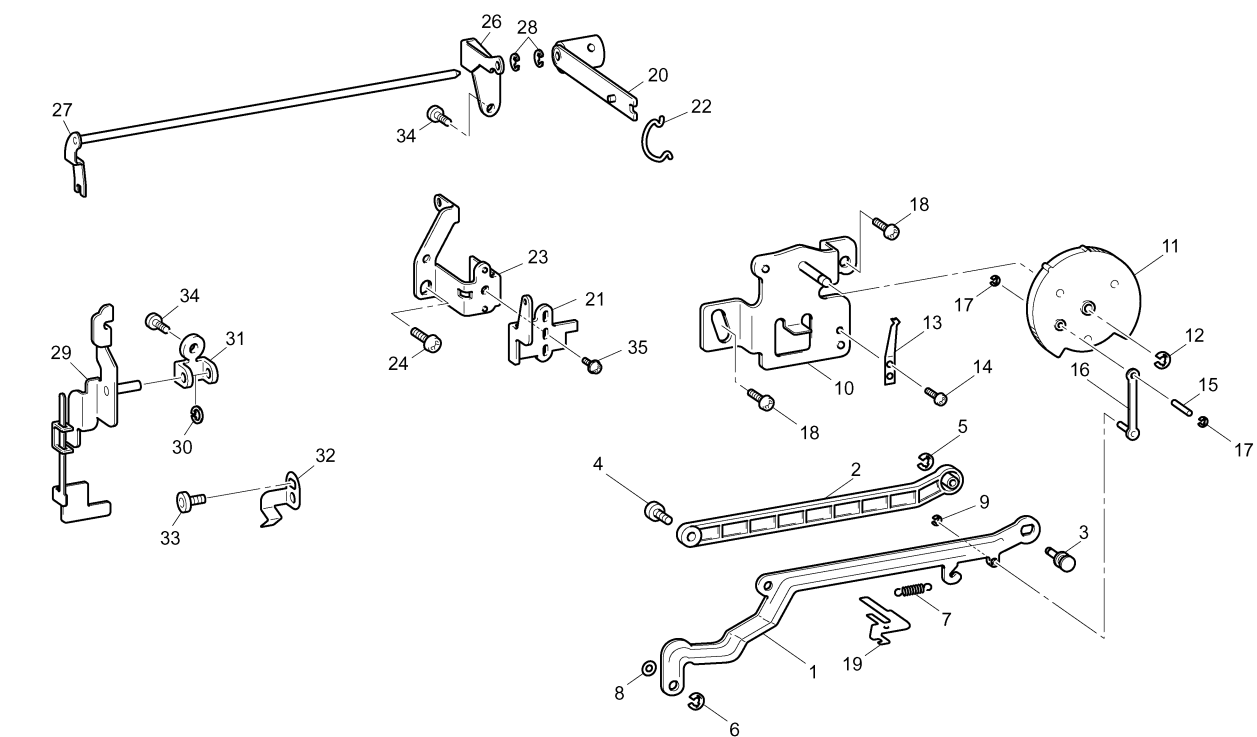
### (3) FEED / FEED ADJUSTMENT MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
FEED MECHANISM				36	014400432	SET SCREW, SOCKET (CP) M4 x 4	
1	XE0093001	FEED MODULE (Plastic Model)		37	XE3649001	INNER ROTARY HOOK BRACKET ASSY	1000004976
	XE0094001	FEED MODULE (Metal Model)		38	XC7564021	SCREW, PAN (S/P WASHER) M3 x 6	1000008646
2	XC4909121	BASE PLATE ASSY	1000006200	40	XC4943021	TIMING PULLEY D	
3	XC4914021	FEED ARM SUPPORTER		41	014500532	SET SCREW, SOCKET (CP) M5 x 5	
4	XC4915221	FEED DOG	1000006200	42	X52664020	LOWER SHAFT BUSHING	
5	060300816	SCREW, BIND M3 x 8		43	X51383020	WASHER, THRUST	
6	XZ5022101	FEED BAR ASSY	1000006200	44	048060346	RETAINING RING, E6	
7	120454021	RETAINING RING, CS3		45	137768121	SET SCREW COLLAR	
8	XC4923020	HORIZONTAL FEED SHAFT		46	XC4944021	BUSHING PRESSER B	
9	048050346	RETAINING RING, E5		47	085310615	TAPTITE, BIND B M3 x 6	
10	130676121	SET SCREW COLLAR		48	025040332	WASHER, PLAIN L 4	
11	X50546020	WASHER, THRUST		49	146200021	RETAINING RING, CS4	
12	XC4924021	FEED ARM ASSY		50	X56655021	RETAINING RING: CSTW-3.5	
13	XC4927021	FEED SUPPORTING PLATE		51	060400816	SCREW, BIND M4 x 8	
14	XC4928120	FEED SUPPORTING PLATE B	1000000733	52	XC6364021	SPRING	
15	137999020	POLYESTER SLIDER		53	XC4948020	BUSHING PRESSER A	
16	XC4929020	FEED ADJUSTER		54	XC3496021	GIZA TITE 5 x 16	
17	XC4930121	FEED ADJUSTING SHAFT		55	XC8993321	INNER ROTARY HOOK ASSY	1000008855
18	047201242	PIN, SPRING ROLL AW2		56	X52800120	BOBBIN	
19	XC4931021	SPRING		57	XC3805021	GIZA TITE 5 x 16	
20	XZ5024001	VERTICAL ADJUSTER SCREW ASSY		58	XC8990121	NEEDLE PLATE A ASSY	
21	XC2546021	M5 NUT		59	XC4946221	NEEDLE PLATE A	
22	XC4935021	SPRING		60	XC8991120	STOPPER PLATE	
23	XC4936020	VERTICAL FEED SHAFT		61	XC8992121	F GEAR STOPPER PLATE	
24	XC2551020	VERTICAL LEVER		62	XD0196021	SCREW, BIND M2.6 x 3	
25	048030346	RETAINING RING, E3		63	XD0060021	STOPPER PLATE B	
26	XC8987021	OUTER ROTARY HOOK ASSY (Plastic Model)		64	060300416	SCREW BIND M3X4	
	XD0115021	OUTER ROTARY HOOK ASSY (Metal Model)		65	XD0059021	STOPPER PLATE L	
27	XC0063021	MAGNET (Plastic Model)		66	X50487021	SCREW M4	1000010447
	XC0063051	MAGNET (Metal Model)		FEED ADJUSTMENT MECHANISM			
28	XC8989020	WASHER (Plastic Model)		67	XC4949020	FEED CONNECTING HOLDER	
29	XD1943021	OUTER ROTARY HOOK SHAFT		68	XC9951021	FEED CONNECTING LEVER A	
30	X53183021	WASHER (Plastic Model)		69	XC9952021	FEED CONNECTING LEVER B ASSY	
31	137805022	SPACER (Metal Model)		70	XA1620021	ADJUSTING SCREW	
32	137976021	WASHER 6 (Metal Model)		71	X56960021	NUT 4	
33	XC4937020	SHAFT SUPPORTER		72	060401416	SCREW, BIND M4 x 14	
34	XC4938020	COLLAR		73	021400205	NUT, 2 M4	
35	XC6551021	SCREW, PAN (S/P WASHER) M4 x 22		74	XC3496021	GIZA TITE 5 x 16	
				75	XD1679121	SPRING	
				76	048040346	RETAINING RING E4	



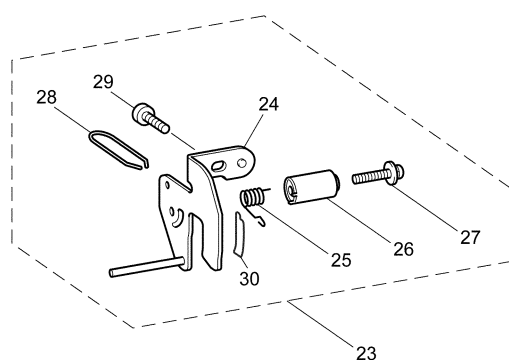
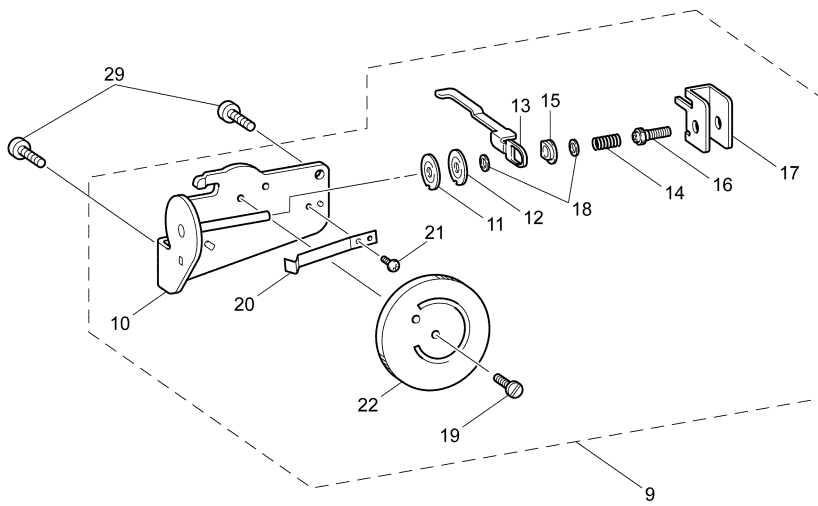
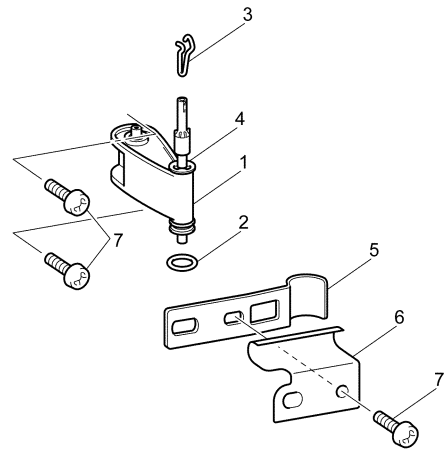
## (4) ZIGZAG / BH / PATTERN SELECTION MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
ZIGZAG MECHANISM				37	048060343	RETAINING RING E6	1000001452
1	XC8996120	ZIGZAG LEVER A		38	XC4989021	ADJUSTING NUT	
2	XC8998020	ZIGZAG LEVER B		39	062300806	SCREW PAN M3X8	
3	XC8999021	ZIGZAG LINK ROLLER SHAFT		40	XC4994021	ADJUSTING NUT	
4	0A4400806	SCREW PAN (S/P WASHER) M4X8		41	062301205	SCREW PAN M3X12	
5	048030346	RETAINING RING E3	1000001452	42	048025343	RETAINING RING E2.5	1000001452
6	048040346	RETAINING RING, E4	1000001452	43	XD1769021	SPRING	
7	XA4200021	SPRING		44	048030343	RETAINING RING E3	1000001452
8	137713020	POLYESTER SLIDER		45	XC5029021	SPRING	
9	048025346	RETAINING RING E2.5	1000001452	46	X50546020	WASHER, THRUST	
10	XC9002021	Z DIAL HOLDER ASSY		47	012400432	SET SCREW SOCKET (FT) M4X4	
11	XC9004021	Z DIAL		48	048050343	RETAINING RING E5	1000001452
12	048040346	RETAINING RING E4	1000001452	49	048040343	RETAINING RING E4	1000001452
13	X56839021	NOTCHED SPRING		50	060300516	SCREW BIND M3X5	
14	085310615	TAPTITE BIND B M3X6		51	XC7564021	SCREW, PAN(S/P WASHER)M3X6	
15	XC9006021	Z DIAL PIN		52	018300636	BOLT SOCKET M3X6	
16	XD1680021	Z DIAL CONNECTING ROD ASSY		53	XC6462021	PIN	
17	048025346	RETAINING RING E2.5	1000001452	54	X59905021	SPRING	
18	XC3496021	GIZA TITE 5X16		55	XD1789021	ZIGZAG LINK CONNECTING ROD	
19	XC9012020	SPRING HOLDER		56	X50559020	ZIGZAG ADJUSTING NUT	
BH MECHANISM				57	XC8984021	TENSION PULLEY ASSY	
20	XD1682021	BH CHANGE ARM ASSY		58	0A4400806	SCREW PAN (S/P WASHER) M4X8	
21	XD1684021	BH NOTCH SPRING PLATE		59	XC3805021	GIZA TITE 5X16	
22	136997021	BH SPRING		60	XC5035020	SPACER  (XL2600i: U.S.A./BRA, XL3500i, XL3750: U.S.A./CHL/BRA/CAN, COMFORT25A, L30, LS590)	1000009891
23	XD1685121	BH CHANGE SHAFT HOLDER A		61	XC5036020	WASHER  (XL2600i: U.S.A./BRA, XL3500i, XL3750: U.S.A./CHL/BRA/CAN, COMFORT25A, L30)	1000009891
24	XC3496021	GIZA TITE 5X16		62	XC9218223	FEED DIAL (XL2600i, BM2700, LS590)	
25	XD1686021	BH CONNECTING ROD B			XC9218222	FEED DIAL (OTHER)	
26	XD1687021	BH CHANGE SHAFT HOLDER B		63	048060346	RETAINING RING E6	1000001452
27	XD1688221	BH CHANGE SHAFT ASSY		64	XC9074021	SELECTING DIAL	
28	048025346	RETAINING RING E2.5	1000001452	65	XC9075048	DECORATION PLATE (XL2600i)	1000000181
29	XD1695021	BH LEVER HOLDER ASSY			XC9075039	DECORATION PLATE (XL3500i)	
30	048030346	RETAINING RING E3	1000001452		XC9075040	DECORATION PLATE (XL3600)	
31	XD1699021	BH SHAFT HOLDER			XC9075041	DECORATION PLATE (BM3600)	
32	XD1700121	BH LEVER STOPPER			XC9075043	DECORATION PLATE (BM2700)	
33	018300636	BOLT SOCKET M3X6			XC9075047	DECORATION PLATE (COMFORT 25A)	
34	060400616	SCREW BIND M4X6	1000007772		XC9075046	DECORATION PLATE (COMFORT 35A)	
35	0A4400806	SCREW PAN (S/P WASHER) M4X8			XC9075045	DECORATION PLATE (L30)	
PATTERN SELECTION MECHANISM					XC9075044	DECORATION PLATE (L40)	
36	XD1883121	SELECTING UNIT ASSEMBLY (XL2600i, BM2700, COMFORT 25A, L30, LS590)	1000007085				
	XD1701121	SELECTING UNIT ASSEMBLY (XL3500i, XL3600, BM3600, XL3750, 3750FS, COMFORT 35A, L40)	1000007085				



## (5) BOBBIN WINDER / THREAD GUIDE MECHANISM

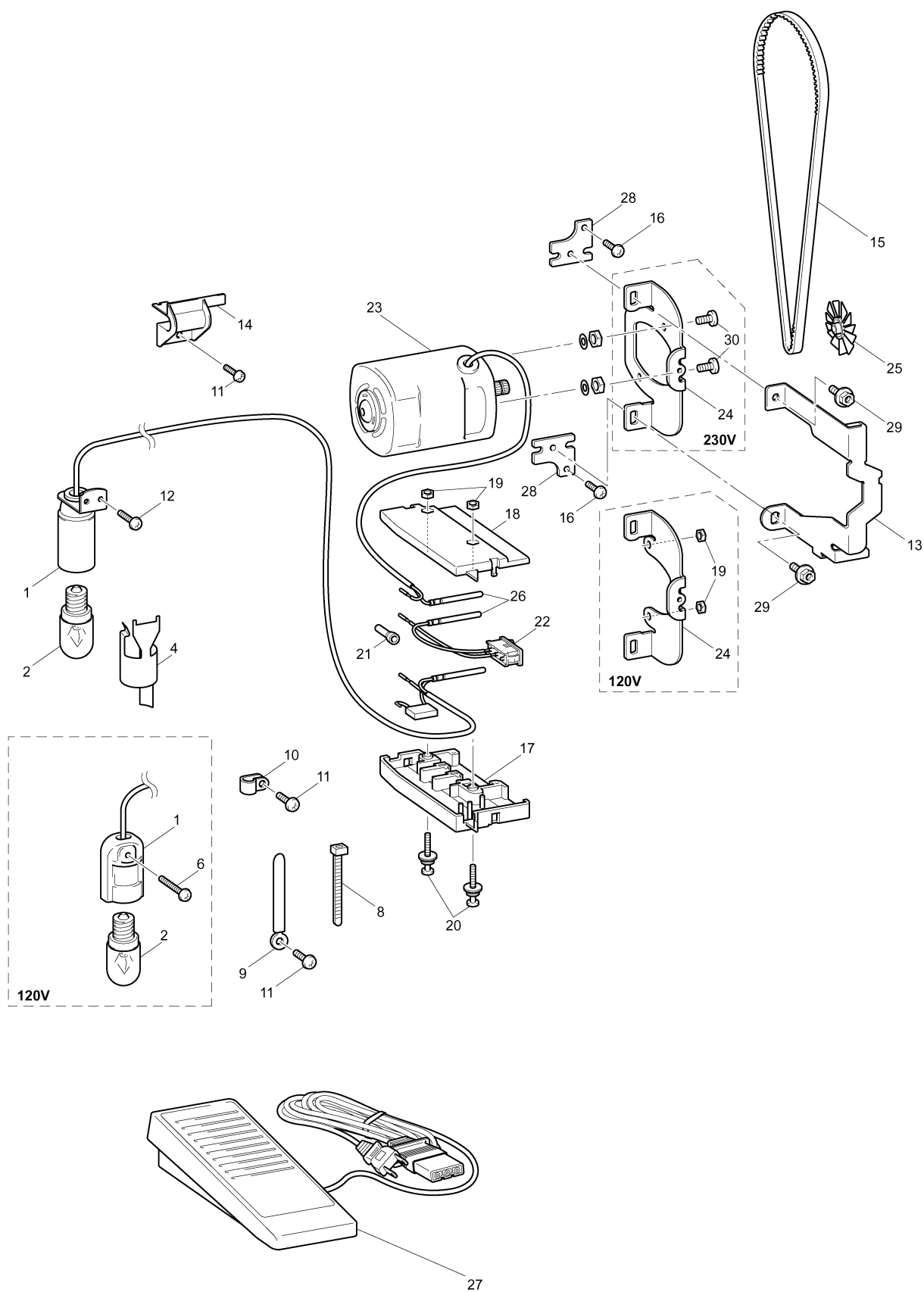
No.	CODE	NAME	REMARKS
65	XC9075050	DECORATION PLATE (XL3750, 3750FS)	1000001599
	XC9075053	DECORATION PLATE (LS590)	1000008128
66	XC5028021	REVERSE SEWING BUTTON	
67	XZ5020101	SPACER	
68	XD0037220	WASHER 9	
69	XC5034021	SHAFT	1000007085
BOBBIN WINDER MECHANISM			
1	XC5041221	BOBBIN WINDER ASSY	
2	X55238021	RUBBER RING	
3	XC1894020	SPRING	
4	048050346	RETAINING RING, E5	1000001452
5	XC5045020	BOBBIN WINDER SPRING	
6	XD1790021	CORD STOPPER	
7	XC3496021	GIZA TITE 5 x 16	
8	<del>085511616</del>	TAPTITE BIND B M5X16	DEL 060082
THREAD GUIDE MECHANISM			
9	XE5756001	THREAD GUIDE A ASSY	1000010411
10	XC5048021	THREAD TENSION HOLDER ASSY	
11	XA0083121	TENSION DISC A	
12	XA0084121	TENSION DISC B	
13	XD1854021	THREAD RELEASE PLATE	
14	X55842021	SPRING	
15	137881021	TENSION DISC WASHER	
16	XC5053021	THREAD TENSION ADJUSTING SCREW	
17	XC5054021	THREAD TENSION PLATE	
18	XD0573021	WASHER	
19	XC9234021	TENSION DIAL SHAFT	
20	X56839021	NOTCHED SPRING	
21	062300416	SCREW, PAN M3 x 4	
22	XE5650001	THREAD TENSION DIAL	1000010411
23	XE2780101	THREAD GUIDE ASSY B	1000005353
24	XC5060121	THREAD TAKE-UP HOLDER B	
25	XC6957121	THREAD TAKE UP SPRING	1000005353
26	XC2648121	THREAD CATCHING SPRING CASE	1000003151
27	0A4301806	SCREW, PAN (S/P WASHE) M3 x 18	
28	XC5059020	THREAD GUIDE WIRE	
29	085411416	TAPTITE, BIND B M4 x 14	
30	XE5984001	SPRING TAPE	1000011631





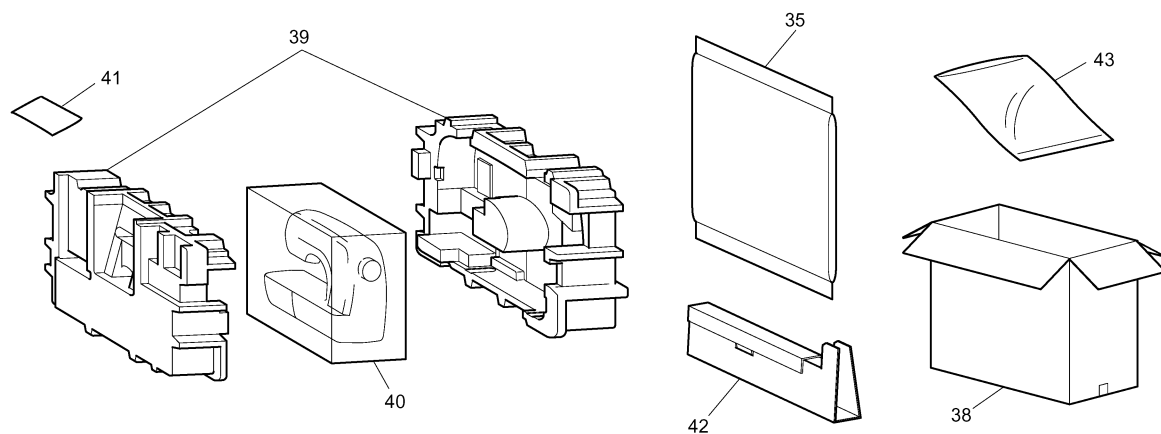
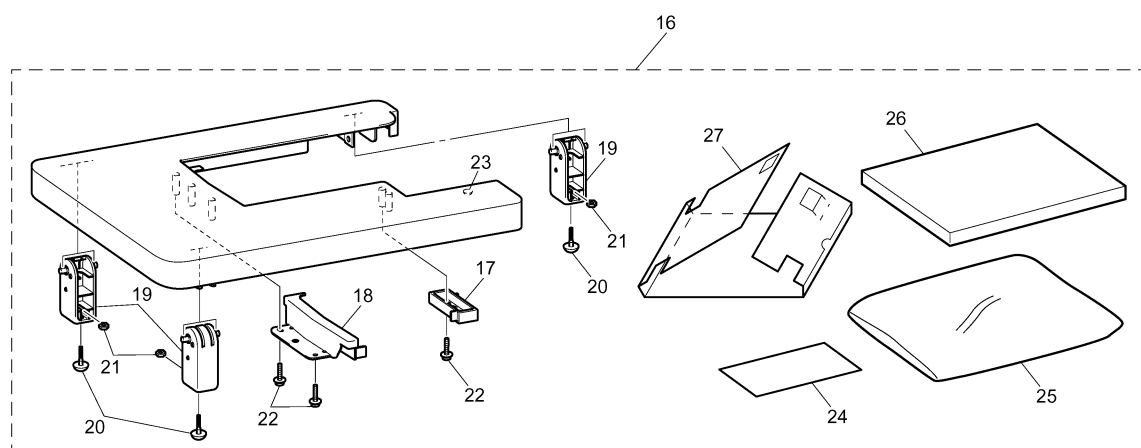
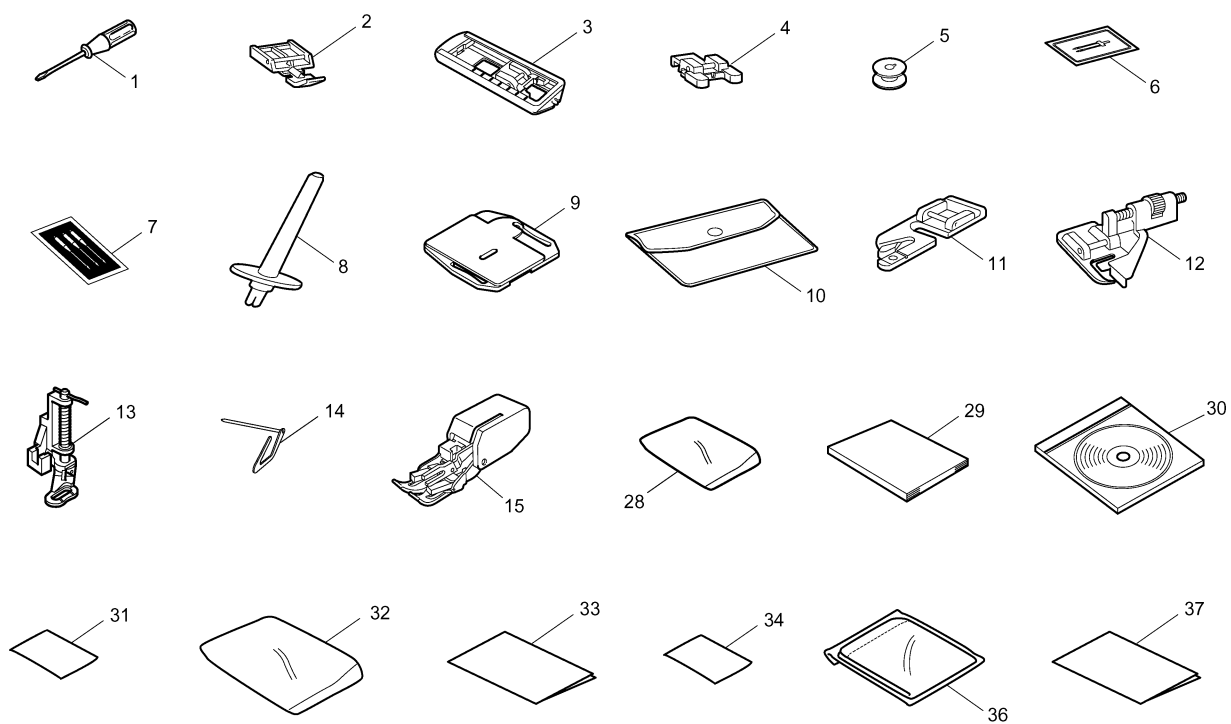
## (6) LAMP MECHANISM / MOTOR UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
LAMP MECHANISM				23	XE1034001	MOTOR SUPPLY ASSY, 220V/50HZ (ARG, CHILE)	060085
1	XC5992021	LAMP ASSY, E12C #026 (XL2600i: U.S.A./BRA120V, LS590, XL3500i/3750, BM2700/3600: USA)	1000001599		XE1042001	MOTOR SUPPLY ASSY, 220V/60HZ (KOREA)	060085
	XC9132021	LAMP ASSY, E14K #186 (OTHER)		24	XD0870321	MOTOR HOLDER FDM120V (XL2600i: U.S.A./BRA120V, LS590, XL3500i/3750, BM2700/3600: USA)	1000001599
2	X53061020	SEW-LIGHT BULB (XL2600i: U.S.A./BRA120V, LS590, XL3500i/3750, BM2700/3600: USA)	1000001599		XD0871421	MOTOR HOLDER FDM230V (OTHER)	060102
	205336020	SEW-LIGHT BULB L-4 (OTHER)		25	XC3803020	MOTOR FAN	
3	XD1791121	LAMP HOLDER 120V (XL2600i:U.S.A., BRA, XL3500i, XL3750)	1000007202	26	138598021	SOCKET PIN	
4	XD1971021	GUARD PLATE (XL2600i:U.S.A., BRA, XL3500i, XL3750)	1000007202	27	XC7359021	FOOT CONTROLLER:KD-1902 (XL2600i: U.S.A./BRA120V, LS590, XL3500i/3750, BM2700/3600: USA)	1000001764
	XD1981021	GUARD PLATE 230V (EXCEPT: XL3750, BM2700/3600: USA)			XC7438321	FOOT CONTROLLER:KD-2902 (OTHER)	1000001764
5	060400616	SCREW, BIND M4 x 6 (XL2600i:U.S.A., BRA, XL3500i, XL3750)	1000007202		XC7456321	FOOT CONTROLLER:KD-2902UK (XL3600:U.K., BM3600:U.K., IRE)	1000001764
6	060302016	SCREW, BIND M3 x 20 (XL2600i: U.S.A./BRA120V, LS590, XL3500i/3750, BM2700/3600: USA)	1000001599		XE3414001	FOOT CONTROLLER:KD-1902 BRZ (BRA120V)	1000004285
7	060300416	SCREW BIND M3X4 (XL2600i:U.S.A., BRA, XL3500i, XL3750)	1000007202		XD0112121	FOOT CONTROLLER:KD-2902IRAM (ARG)	1000008422
8	X53169020	BAND			XE4302001	FOOT CONTROLLER:KD-2902 BRZ (BRA220V)	1000007371
9	XA0286021	WIRE CLIP		28	XE5255001	MOTOR FIXED PLATE	1000011677
10	XC5243021	CORD CLAMP:NK-5N		29	XA3004021	BOLT, (S/P WASHER) M5 x 12	
11	085411416	TAPTITE, BIND B M4 x 14		30	138172021	SCREW, PAN (S/P WASHER) M4 x 10 (EXCEPT: XL2600i: U.S.A./BRA120V, XL3500i/3750, LS590, BM2700/3600: USA)	1000001599
12	085311215	TAPTITE, BIND B M3 x 12 (EXCEPT: XL2600i: U.S.A./BRA120V, XL3500i/3750, LS590, BM2700/3600: USA)	1000001599				
13	XD1770021	CORD GUIDE PLATE					
14	XD1786021	CORD CLAMP					
MOTOR UNIT							
15	XC3806121	TIMING BELT 372-2GT-6					
16	XC3496021	GIZA TITE 5 x 16					
17	XD0571021	3P SOCKET BODY					
18	XD0572021	3P SOCKET COVER					
19	021400205	NUT 2 M4					
20	052403006	SCREW, PAN (S/P WASHER) M4 x 30					
21	214808020	CONNECTOR:#3					
22	XC5232021	POWER SWITCH ASSY					
23	XD0865021	MOTOR SUPPLY ASSY FDM120V (XL2600i, XL3500i, XL3750)	1000001599				
	XD0866021	MOTOR SUPPLY ASSY FDM230V (OTHER)					



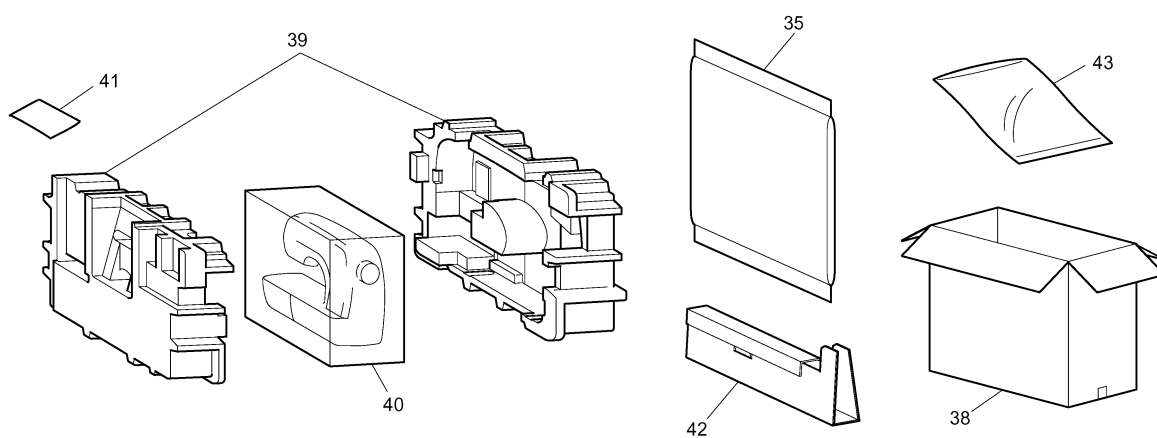
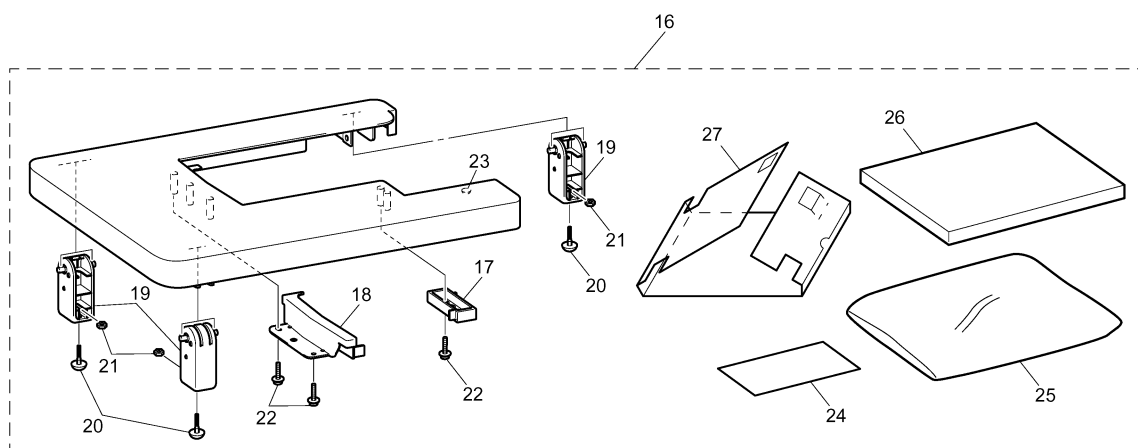
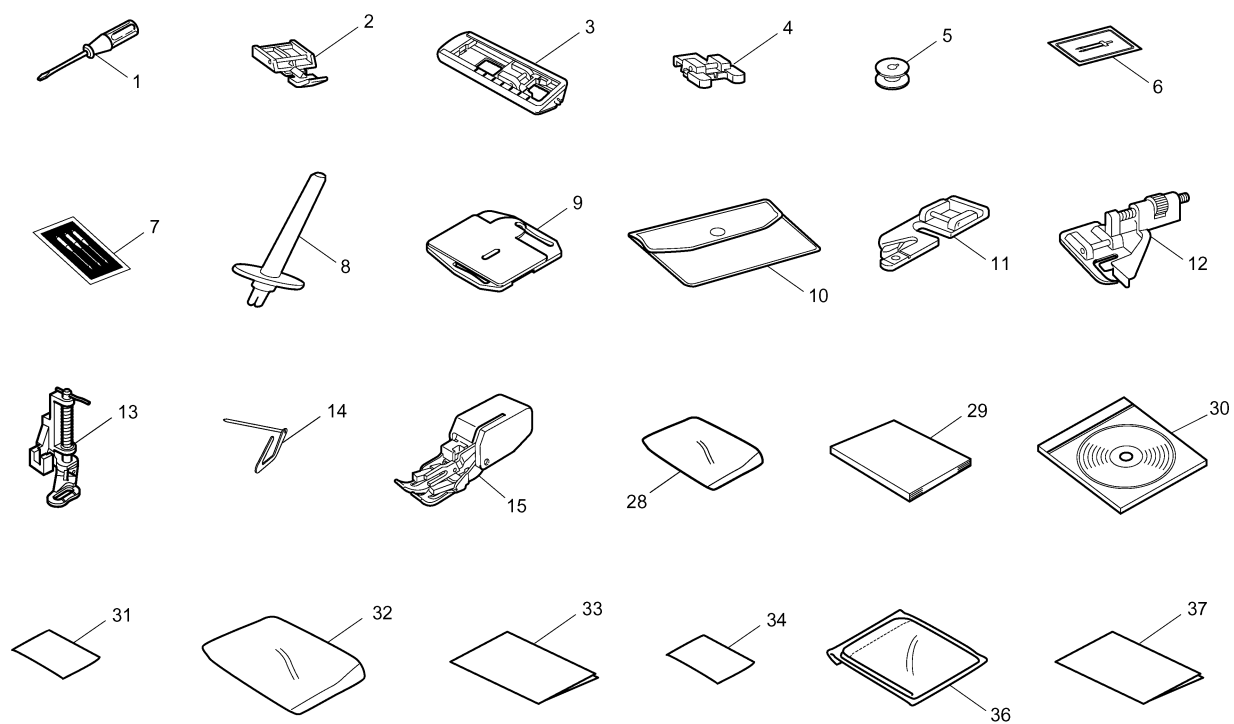
## (7) ATTACHMENTS / PRINTED MATTER / PACKING MATERIALS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
ATTACHMENTS				29	XE0001001	INSTRUCTION BOOK FRE (XL3600: FRA/SWI, XL3750: CAN, BM3600: FRA/SWI)	
1	X55467021	SCREW DRIVER			XE0002001	INSTRUCTION BOOK DUT (XL3600: FRA, BM3600: FRA)	
2	X59370021	ZIPPER FOOT			XE0003001	INSTRUCTION BOOK ITA (XL3600: ITA, SWI, BM3600: ITA, SWI)	
3	XD1792031	BUTTON HOLE FOOT ASSY			XE1337001	INSTRUCTION BOOK DEN (NEU)	060138
4	XE2137001	BUTTON SEWING FOOT	1000001059		XE1338001	INSTRUCTION BOOK SWE (NEU)	060138
5	X52800120	BOBBIN			XE1342001	INSTRUCTION BOOK FIN (NEU)	060138
6	X57521021	NEEDLE PACKAGE (1 PCE)			XE1339001	INSTRUCTION BOOK NOR (NEU)	060218
7	129583021	NEEDLE SET (3PCS)			XE1723001	INSTRUCTION BOOK RUS (RUS)	ADD
8	130920021	EXTRA SPOOL PIN			XE4542001	INSTRUCTION BOOK BR (BRA)	1000007560
9	XC6063021	FEED DOG COVER			XE5684001	INSTRUCTION BOOK TUR (TUR)	1000010624
10	XC4487021	ACCESSORY BAG			XE4934001	MYLAR INSTRUCTION ASSY (LS590)	1000008128
11	X59371021	NARROW HEMMER FOOT (U.S.A., CHI, BRA, ARG, CAN)		30	XD1866021	INSTRUCTION DVD PAL (XL3600i, BM3600)	
12	XE6081001	BLIND STITCH FOOT (XL2600i/3500i/3750, LS590, BM2700, BM3600: ARG/CHL/U.S.A.)	1000012127		XE5495001	INSTRUCTION DVD ASSY RUS (RUS)	1000009910
13	XD1819021	QUILTING FOOT (XL3500i, XL3750)	1000001599	31	XC0380021	WARRANTY CARD (XL2600i:U.S.A., XL3500i, 3750, LS590)	1000001599
14	X59819021	QUILTER (XL3500i, XL3750)	1000001599		XC8946021	WARRANTY CARD C (BM2700/3600: U.S.A.)	
15	XE2785002	WALKING FOOT ASSY (XL3500i, 3750)	1000002188		LA1661001	WARRANTY CARD EURO CH (OTHER, BM3600, XL3600)	1000010793
16	XC9800021	S99 WIDE TABLE ASSY (XL3500i, 3750)	1000001599		XC6402021	WARRANTY CARD UK (U.K.)	
17	XC9360021	FIXING PLATE A (XL3500i, 3750)	1000001599		XE5609001	WARRANTY CARD 5YEARS ITA (ITA)	1000010089
18	XC9786021	FIXING PLATE S99 (XL3500i, 3750)	1000001599		XE4548001	WARRANTY CARD BR HEM (BRA)	1000007560
19	XC4495021	TABLE FOOT (XL3500i, 3750)	1000001599		XE5572001	WARRANTY CARD BROTHER RUS (RUS)	1000010023
20	XD1223021	ADJUSTING FOOT (XL3500i, 3750)	1000001599		XE5652001	WARRANTY CARD BROTHER ARG (ARG)	1000011223
21	021400206	NUT 2 M4 (XL3500i, 3750)	1000001599		XE2010001	WARRANTY CARD BROTHER CANADA	
22	087411416	TAPTITE CUP B M4X14 (XL3500i, 3750)	1000001599	32	130800021	BAG,220 x 310H	
23	X59853020	RUBBER CUSHION (XL3500i, 3750)	1000001599	33	XD1795021	QUICK REFERENCE GUIDE (XL2600i, 3500i, 3750, LS590)	1000001599
24	XC9802021	INSTRUCTION MANUAL (XL3500i, 3750)	1000001599		XD1865021	QUICK REFERENCE GUIDE (XL3600)	
25	X61231021	BAG,400X500H (XL3500i, 3750)	1000001599		XD1871021	QUICK REFERENCE GUIDE (BM3600, 2700, COMFORT 25A, 35A, L30, L40, XL3750:CHI)	
26	XC9361020	LE WIDE TABLE CARTON (XL3500i, 3750)	1000001599	34	XC6911021	ACCINFO SHEET (XL2600i: U.S.A., XL3500i, XL3750: CAN, LS590)	
27	XC9362020	PAD (XL3500i, 3750)	1000001599	35	XC9960021	SEWING MACHINE CASE ASSY (XL3500i, XL3750)	1000001599
28	XD0789021	BAG,120X135C (XL2600i, XL3500i, 3750, LS590)	1000001599	36	XA2112022	DUST COVER ASSY (EXCEPT:U.S.A, CHILE, ARG)	
PRINTED MATTER							
29	XD1794321	INSTRUCTION BOOK (XL2600i, XL3500i, BM3600, BM2700, XL3750, LS590)	1000011678				
	XD1864021	INSTRUCTION BOOK GER (XL3600:GER, SWI, BM3600:GER, EUR)					
	XD1931021	INSTRUCTION BOOK ENG (XL3600: U.K./EUR, XL3750: CAN, BM3600: U.K./SWI/NEU/AUS/SIN/IRE)					



## (7) ATTACHMENTS / PRINTED MATTER / PACKING MATERIALS

No.	CODE	NAME	REMARKS
37	XD0256121	INSERTION WEEE (XL3600, BM2700: CHL)	1000002031
	XE1158101	BOOKLET (XL3600, BM3600: EXCEPT CHI/AUS/ARG)	060168
	XE2196001	INSERTION	1000003188
	XE2895001	OPTIONAL 5YEAR WARRANTY CARD	1000004069
	XE3564001	INNOV-IS RANGE PROMOTION DVD	1000005046
	XE4888001	NOT RETURN INSERTION SHEET	1000007964
	XE5611001	REGISTRATION CARD ITA (ITA)	1000010089
	XC1885021	MANUAL (XL3750: CAN)	
	XA7201021	USER'S MANUAL (XL3750: CAN)	
	XE4988001	INSERTION (XL3750: CAN)	
PACKING MATERIALS			
38	XE1956001	COLOR CARTON (XL2600i:OTHER)	1000000181
	XD1796021	COLOR CARTON (XL3500i)	
	XC5152046	CARTON (XL3600)	
	XC5152047	CARTON (BM3600:OTHER)	
	XE1814001	COLOR CARTON (BM3600:AUS, CHI)	ADD
	XC5152048	CARTON (BM2700)	
	XE1837101	CARTON (COMFORT 25A)	1000006004
	XE1817101	CARTON (COMFORT 35A)	1000006004
	XE1839101	CARTON (L30)	1000006004
	XE1838101	CARTON (L40)	1000006004
	XD1796023	COLOR CARTON (XL3750:OTHER)	1000001599
	XE3410001	CARTON (XL3750FS)	1000004116
	XE3902001	COLOR CARTON (XL2600i: ARG, BRA)	1000006416
	XD1796024	COLOR CARTON (XL3750: ARG/BRA/CHL)	1000006416
	XD1796025	COLOR CARTON (XL3750: CAN)	
	XE4803001	COLOR CARTON (LS590)	1000008128
	XE5932001	CARTON (BM2700: USA)	
	XE5935001	CARTON (BM3600: USA)	
39	XD1798121	S29SF ASSY	060185
40	X60439121	BAG,630 x 630T	
41	X57847021	PLUG LABEL (U.K.)	
42	XC9806020	PAD (XL3500i, XL3750)	1000001599
43	X57367021	BAG,135 x 150 (XL3500i, XL3750)	1000001599
	XD1536020	DIAL PAD D	
	XZ5028001	NEEDLE BAR PAD D	
	XD0242021	DVD STICKER (U.K., IRE)	
	XE4997001	NEEDLE GUARD D	
	LA6041001	SECURITY TAG (XL3750: CAN)	





XL2600i/XL3500i/XL3600/XL3750/BM3600/BM2700/COMFORT 25A/35A/L30/L40/XL3750FS/LS590  
09A06HF885S28/29

04. 2006.  
01. 2009.